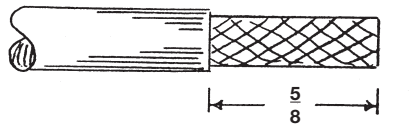
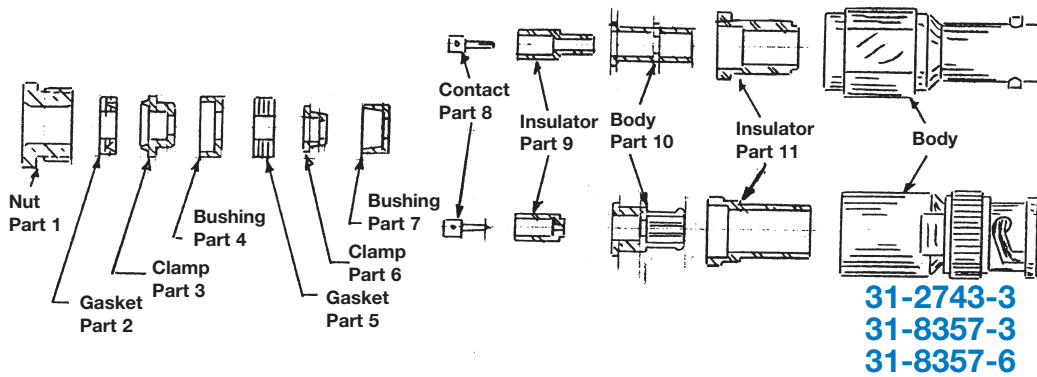


Assembly Instructions-C13 Triax BNC, TNC Threaded, 7/16-28

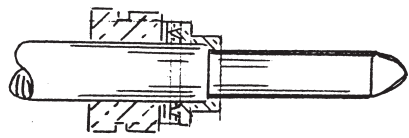
Note: For alternate Assembly instructions see sheet page 288



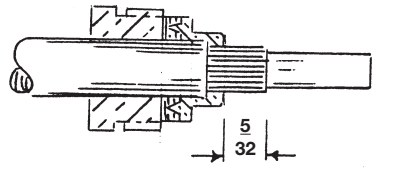
Step 1 Cut off end of cable square and remove jacket to dim. Shown. Do not nick braid.



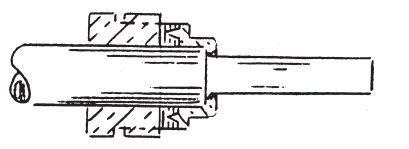
Step 2 Comb out braid.



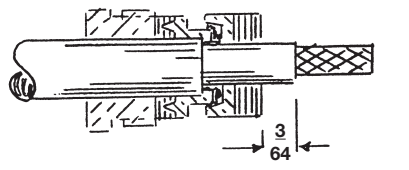
Step 3 Taper braid, slide nut, gasket, and clamp over tapered braid making sure inner shoulder of clamp is positioned tightly against end of jacket.



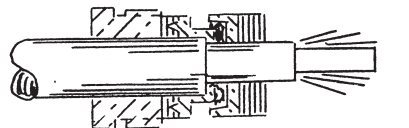
Step 4 Trim braid to dim. Shown.



Step 5 Flare back braid over clamp.



Step 6 Place part (4) and part (5) in position shown. Remove inner jacket to dim. Shown.

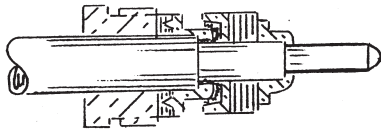


Step 7 Comb out inner braid.

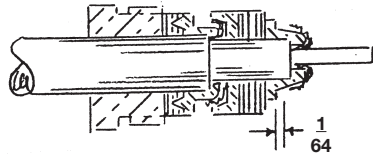
(Continued on next page)

Assembly Instructions-C13

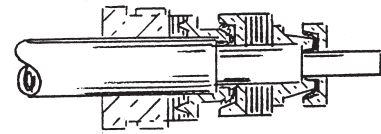
Triax BNC, TNC Threaded, 7/16-28 (continued)



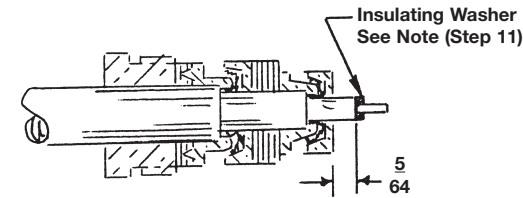
Step 8 Taper braid, slide clamp part (6) over tapered inner braid making sure inner shoulder of clamp is positioned tightly against end of inner jacket.



Step 9 Fold back inner braid over clamp and trim inner braid to dim. Shown.

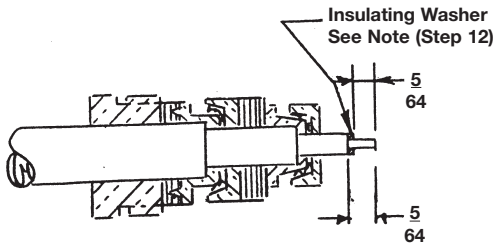


Step 10 Place small bushing part (7) in position shown. Push firmly against braid.



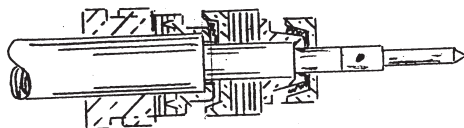
Step 11 Trim dielectric to dim. Shown. Do not nick inner conductor.

Note: For assemblies 00-8354-4, 00-8354-5, 00-8470-2 and 00-8470-3 only, trim to 1/16 in lieu of 5/64, then assemble insulating washer.

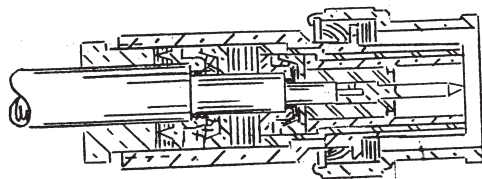


Step 12 Trim inner conductor to dim. Shown.

Note: For assemblies 00-8354-4, 00-8354-5, 00-8470-2 and 00-8470-3 only, trim inner conductor to 5/64 with insulating washer assembled.



Step 13 Solder contact on inner conductor. Remove excess solder. Do not overheat dielectric as it will distort and will not enter insulator properly.

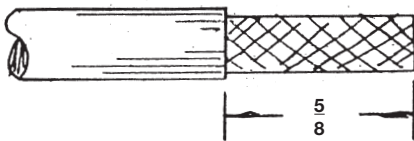
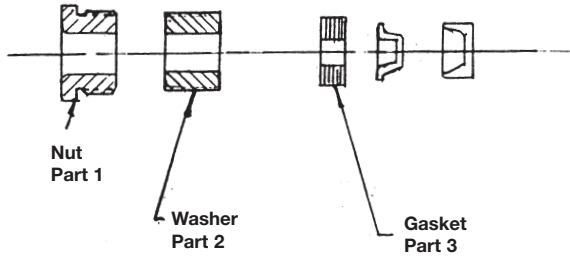


Step 14 Insert completed cable hardware assy. into either Jack or Plug body. Make sure part (2) is properly seated on sharp edge of part (3). After nut is started, tighten with torque wrench to 13 to 15 in. lbs.

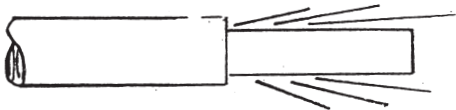
Note: Sharp edge of clamp part (3) must split gasket part (2).

ALTERNATE ASSEMBLY INSTRUCTIONS

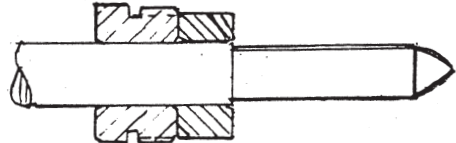
Gasket (Part #2), Clamp (Part #3) & Bushing (Part #4) is replaced by washer (Part #12).



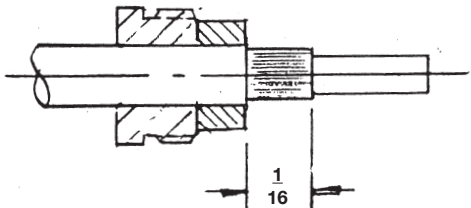
Step 1A Cut off end of cable square and remove jacket to dim's shown. Do not nick braid.



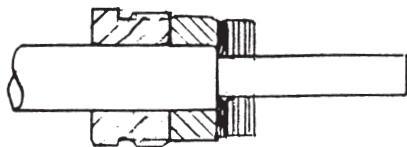
Step 2A Comb out braid.



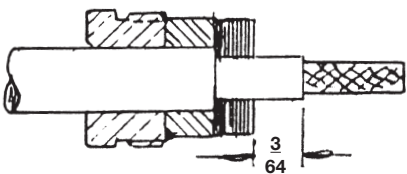
Step 3A Taper braid, slide washer over braid and jacket.



Step 4A Trim braid to dim shown.



Step 5A Flare back braid to face of washer, and place gasket in position shown.



Step 6A Remove inner jacket to dim shown.

Continue as per inst. #7 of sheet page 72