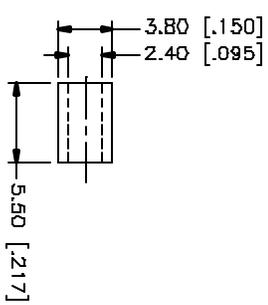
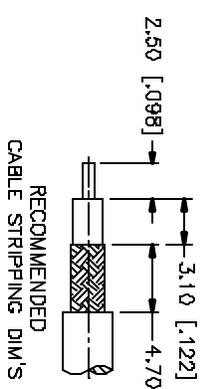
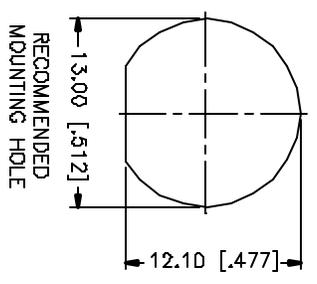
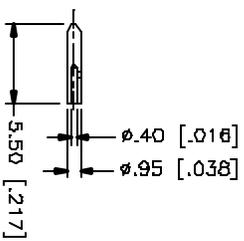
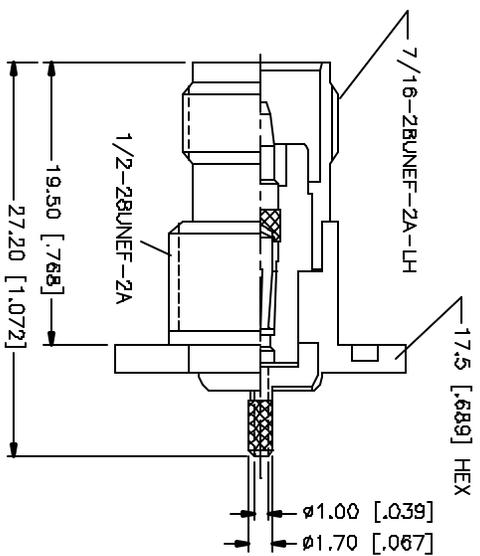
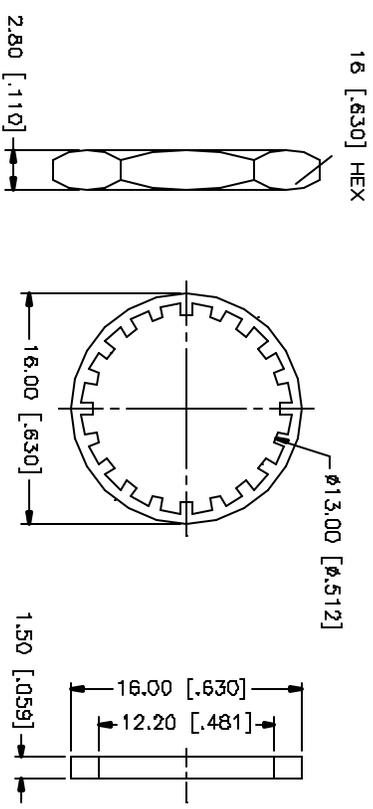


REV.	DATE	DESCRIPTION
NC	03/31/05	INITIAL RELEASE



CRIMP NOTES:

1. CRIMPED FERRULE
HEX CRIMP SIZE .128"
2. CRIMPED CONTACT PIN
SQ. CRIMP SIZE .7mm

QTY	FINISH	MATERIAL	DESCRIPTION
1	NICKEL	COPPER	FERRULE
1	NICKEL	BRASS	HEX NUT
1	NICKEL	BRASS	LOCK WASHER
1	RED	RUBBER	GASKET
1	COLD	BRASS	CONTACT PIN
1	NATURAL	DELFIN	INSULATOR
1	NICKEL	BRASS	BODY

APPROVALS	DATE
G.R.S.	03/31/05

DRAWN	CHECKED	ISSUED	SHEET	1 OF 1

REV. NO.	REV. NC	SIZE	SCALE
122370RT.DWG		A	NA

Amphenol Connex
 PART DESCRIPTION
 TNC BULKHEAD CRIMP JACK REV. THREADS
 (FOR RG-178B/U, 196A/U - 5mm PANEL)
 122370RT

USE THE FOLLOWING CRIMPING PARAMETERS FOR
 THE CRIMPING OF THE FERRULES AND THE CONTACT
 PINS. THE CRIMPING PARAMETERS ARE IN
 INCHES AND THE CRIMPING PARAMETERS ARE IN
 MILLIMETERS.

CRIMPING PARAMETERS FOR THE FERRULES:
 CRIMPING TOOL: 0.5 - 8mm ± 0.20mm
 CRIMPING FORCE: 8 - 30mm ± 0.40mm
 CRIMPING SPEED: 30 - 120mm ± 0.40mm

CRIMPING PARAMETERS FOR THE CONTACT PINS:
 CRIMPING TOOL: .020 - .315 ± 0.003"
 CRIMPING FORCE: .315 - 1.180 ± 0.015"
 CRIMPING SPEED: 1.180 - 4.724 ± 0.020"

DO NOT SCALE DRAWINGS