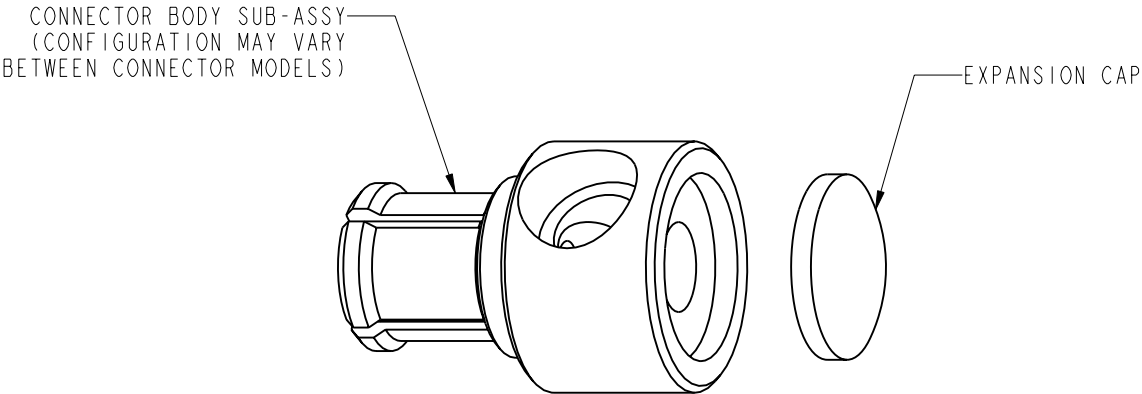


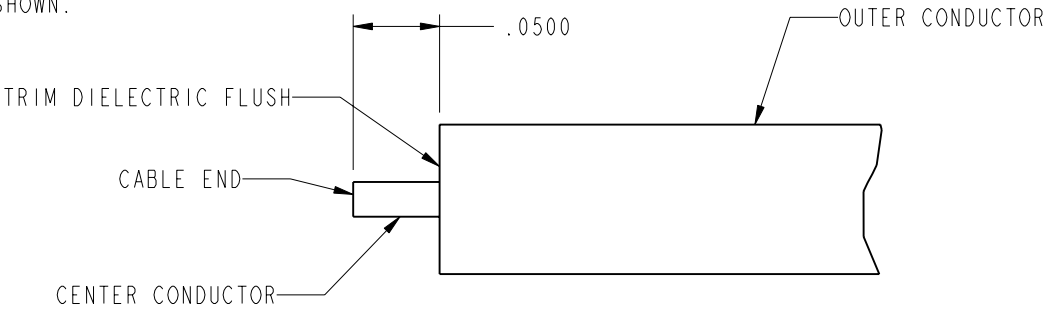
REVISIONS				
REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG.	7/23/03	44566	MAH

ASSEMBLY INSTRUCTIONS

FOR SEMI-RIGID SIZE .086 (RG-405 TYPE)
& .047 CABLE CONNECTORS



STEP 1:
PREPARE CABLE AS SHOWN.

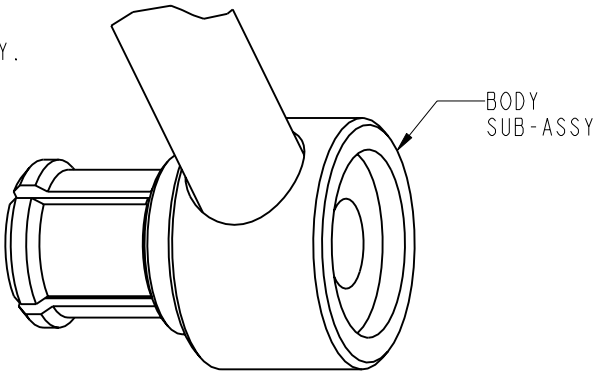


	NAME	DATE		NAME	DATE
PROJ. ENG.	MIKE HOYACK	01-0ct-01	APPD. BY	O. BARTHELMES	7/23/03
CHK. BY			DATE ISSUED		

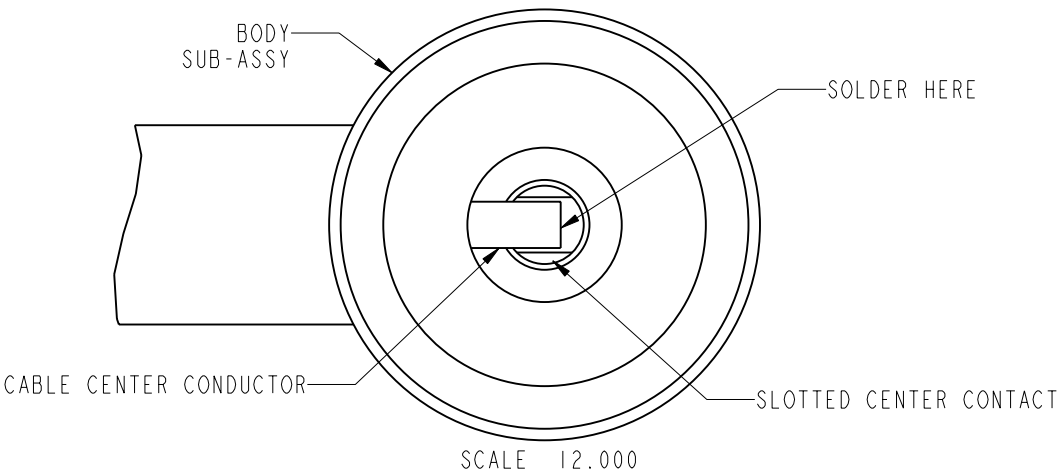
AMPHENOL CORPORATION DANBURY, CONN.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES: AND TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± 1/64 ± .005 ± 1°			CODE IDENT.	349-50687		REV
			74868			A
± 1/64 ± .005 ± 1°			SCALE: NONE	SHEET 1 OF 2		

STEP 2:
INSERT CABLE INTO BODY UNTIL CABLE BOTTOMS INTERNALLY.

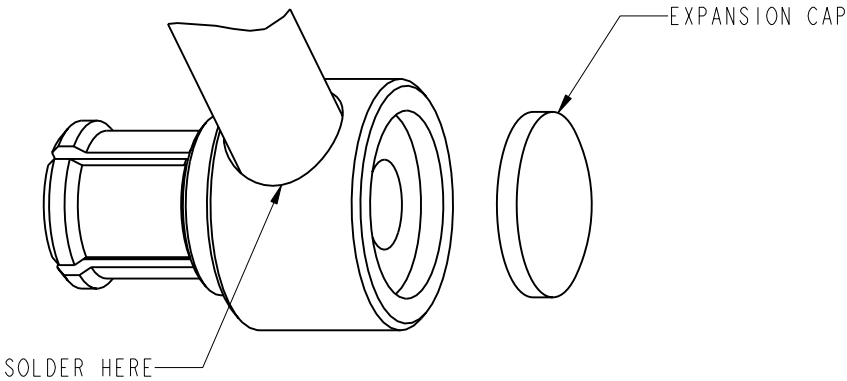


STEP 3:
SOLDER SLOTTED CENTER CONTACT TO CABLE CENTER CONDUCTOR.



STEP 4:
SOLDER OUTER CONDUCTOR OF CABLE TO BODY OF CONNECTOR

DEPRESS EXPANSION CAP INTO BODY TO
CLOSE ACCESS HOLE.



AMPHENOL CORPORATION DANBURY, CONN.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES: AND TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± 1/64 ± .005 ± 1°			CODE IDENT.	349-50687		REV A
			74868			
± 1/64 ± .005 ± 1°			SCALE: NONE	ASSYF2_SMP	SHEET 2 OF 2	