

Straight Male(P) FAKRA Cable Assembly Instructions (FAKRA C4)

- STEP 1.

All parts of the connector are shown.

LOCK COVER

MAIN BODY

CONTACT PIN

FERRULE
- STEP 2.

Strip the cable as shown.

A

B

C
- STEP 3.

Press the LOCK COVER into the PANEL.

PANEL
- STEP 4.

Insert inner conductor into the CONTACT PIN and crimp it.

CRIMP
- STEP 5.

Slide the FERRULE onto the cable, and insert the MAIN BODY into the braid and dielectric.
- STEP 6.

Slide the FERRULE over the braid and crimp it.

CRIMP
- STEP 7.

Insert the MAIN BODY into the LOCK COVER until a "Click" is obtained.

Cable Group	Stripping Length(mm)			Center Contact Crimp Tool	Ferrule Crimp Size
	A	B	C		
1	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)
4	.118"(3 mm)	.067"(1.7 mm)	.327"(8.3 mm)	AFM8	Hex .213"(5.41 mm)
10	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)

Please refer to FAKRA catalog for recommended tools.

Amphenol RF

Danbury, CT, USA
Tainan, Taiwan
Shenzhen, China

www.amphenolrf.com

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