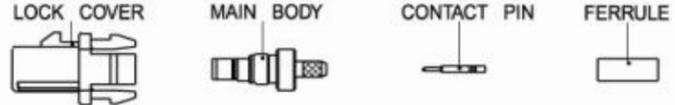
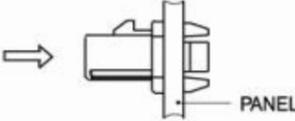


Straight Male(P) FAKRA Cable Assembly Instructions (FAKRA C4)

- STEP 1. All parts of the connector are shown.
- 
- STEP 2. Strip the cable as shown.
- 
- STEP 3. Press the LOCK COVER into the PANEL.
- 
- STEP 4. Insert inner conductor into the CONTACT PIN and crimp it.
- 
- STEP 5. Slide the FERRULE onto the cable, and insert the MAIN BODY into the braid and dielectric.
- 
- STEP 6. Slide the FERRULE over the braid and crimp it.
- 
- STEP 7. Insert the MAIN BODY into the LOCK COVER until a "Click" is obtained.
- 

| Cable Group | Stripping Length(mm) | | | Center Contact Crimp Tool | Ferrule Crimp Size |
|-------------|----------------------|---------------|---------------|---------------------------|--------------------|
| | A | B | C | | |
| 1 | .118"(3 mm) | .110"(2.8 mm) | .205"(5.2 mm) | AFM8 | Hex .128"(3.25 mm) |
| 4 | .118"(3 mm) | .067"(1.7 mm) | .327"(8.3 mm) | AFM8 | Hex .213"(5.41 mm) |
| 10 | .118"(3 mm) | .110"(2.8 mm) | .205"(5.2 mm) | AFM8 | Hex .128"(3.25 mm) |

Please refer to FAKRA catalog for recommended tools.

Amphenol RF
 Danbury, CT, USA
 Tainan, Taiwan
 Shenzhen, China
www.amphenorlf.com

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|-----------|----------------|-----------|-------|-------------------------|-----------|--|---|----------------|-----------------------|----------|
| APPROVAL | | | | DATE | | THIS DRAWING CONTAINS INFORMATION WHICH IS THE PROPRIETARY PROPERTY OF AMPHENOL CORPORATION. THIS DRAWING IS CONFIDENTIAL AND ITS CONTENTS MAY NOT BE DISCLOSED WITHOUT THE PRIOR WRITTEN CONSENT OF AMPHENOL CORPORATION. | TITLE: SPECIAL ASSEMBLY INSTRUCTION FOR GEN 2.0 STRAIGHT FAKRA PLUGS (C4) | CODE ID: 74868 | SHEET: 1 of 1 | |
| A | RELEASE TO MFG | 7/25/2007 | 46692 | DRAWN BY O. McPHERSON | 7/23/2007 | | | SCALE: NONE | Drawing No. 349-50784 | |
| REV | DESCRIPTION | DATE | ECO | ENGINEER B.C. GLEISSNER | 7/23/2007 | REFERENCE: Page 21 of Version 2.0 catalog | CAD FILE: I:\AI\349-50784 | 349-50784 | | A |
| REVISIONS | | | | MANAGER O. BARTHELMES | 7/25/2007 | | | | | |