NOTES: MATERIALS AND FINISHES: BODY & CONTACT - BeCu, GOLD PLATING BUSHING ,CLAMP NUT, LOCKWASHER, HEX NUT & BRAID CLAMP - BRASS, GOLD PLATING INSULATORS - PTFE, NATURAL GASKETS - SILICONÉ RUBBER, RED

2. ELECTRICAL:

A. IMPEDANCE: 50 OHM

3. MECHANICAL:

A. TEMPERATURE RANGE: -65° C TO +165° C

4. PACKAGING:

A. QUANTITY: SINGLE PACK B. MARKING: BAG TO BE MARKED

"AMPHENOL RF, 901-256-11, AND DATE CODE"

5. CABLE ASSEMBLY INSTRUCTIONS:

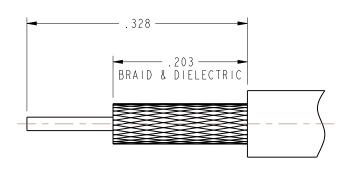
A. CUT JACKET TO DIMENSION SHOWN.

B. COMB OUT BRAID AND FOLD OUT.

C. PULL BRAID WIRES FORWARD AND TAPER TOWARD CENTER CONDUCTOR.PLACE CLAMP NUT ASSEMBLY OVER BRAID AND PUSH BACK AGAINST CABLE JACKET. FOLD BACK BRAID WIRES, TRIM AS NECESSARY SO THAT WIRES DO NOT TOUCH SHOULDER OF GASKET.

D. SCREW TRIM TOOL 901-G ONTO CLAMP NUT ASSEMBLY.TIGHTEN NUT LIGHTLY.
DO NOT DAMAGE GASKET. USING RAZOR BLADE, REMOVE EXPOSED DIELECTRIC. CUT MUST BE SQUARE. DO NOT NICK CENTER CONDUCTOR.

E. REMOVE DIELECTRIC TRIM TOOL AND CLEAN ALL SURFACES THOROUGHLY.ASSEMBLE
BUSHING ASSEMBLY AND SOLDER CENTER CONTACT TO CABLE.
F. THREAD CONNECTOR ASSEMBLY ONTO PREPARED CABLE ASSEMBLY TIGHTEN TO 20-25 IN.-LBS TORQUE.



RECOMMENDED CABLE STRIPPING DIMENSIONS

 $- \emptyset 7, |4^{+0}_{0}, |0$ [ 0.28| +0.004 ]  $3, 18^{+0,07}$  $\left[\begin{array}{ccc} 0.125^{+0.003}_{-0.000} \end{array}\right]$ 

RECOMMENDED MOUNTING HOLE DIMENSIONS

## SCALE 2.200

DATE

15-Mar-19

ECO

10981

APPR

- -

MRM

REVISIONS

DESCRIPTION

RELEASE TO MFG

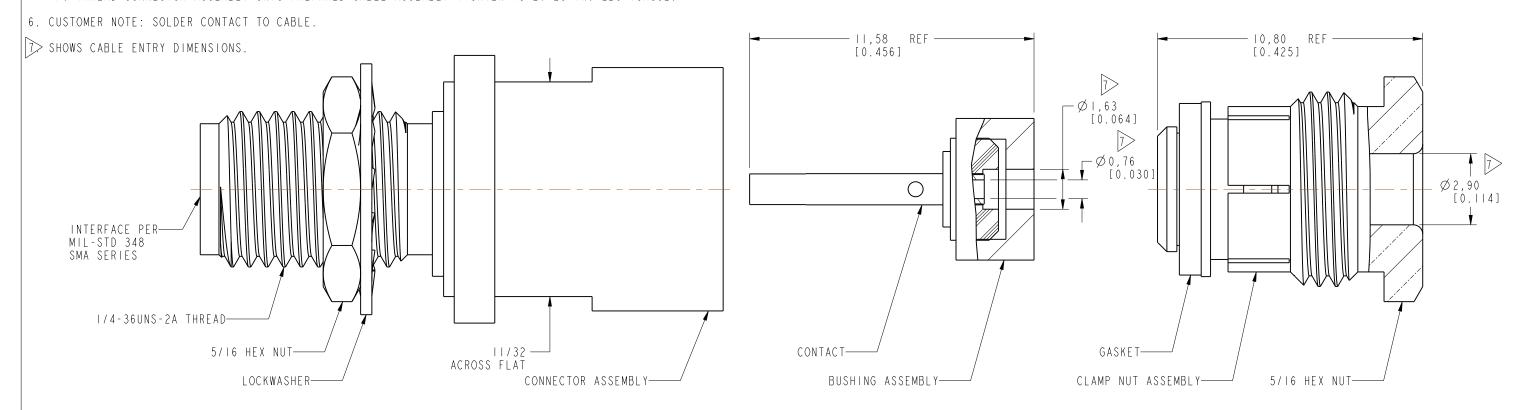
11/32 ACROSS FLAT WAS 11/16 ACROSS FLAT

## MIL-C-39012 INSPECTION

THIRD ANGLE PROJ. 🕀 🖯

REV

ΑA



## THIS CONNECTOR COVERED BY U.S PATENT 3,676,573 & 3,651,941

## **CUSTOMER OUTLINE DRAWING** ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  2 PLACE DECIMAL 3 PLACE DECIMAL 4.015 (0,381 mm) ±.005 (0,127 mm) ± 1°	MATERIAL SEE NOTES	DRAWN MICHAEL MISCHKE	DATE 15-Mar-19	TITLE SMA CONNECTOR CLAMP	Amphenol RF
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.	SEE NOTES	ENGINEER O. BARTHELMES	DATE   / 8/ 3	RG-188/U & RG-316/U CABLES  DRAWING NO.  SCALE: 6.5:1.0 SHEET 2 OF 2  DWG SIZE REV	www.amphenolrf.com
	NAVORD 2901150-21A DOR 308987-51	APPROVED KEN CAPOZZI	DATE 22-Mar-19		
		CAD FILE			PART NO. 901-256-11