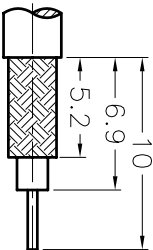


1		2		3		4		5		6		7		8	
ISS		ZONE		DESCRIPTION\PER REQUEST\DATE		REVSIONS		A3		F-6		ADDED		PPAP NOTES\N/A\10-03-04'	

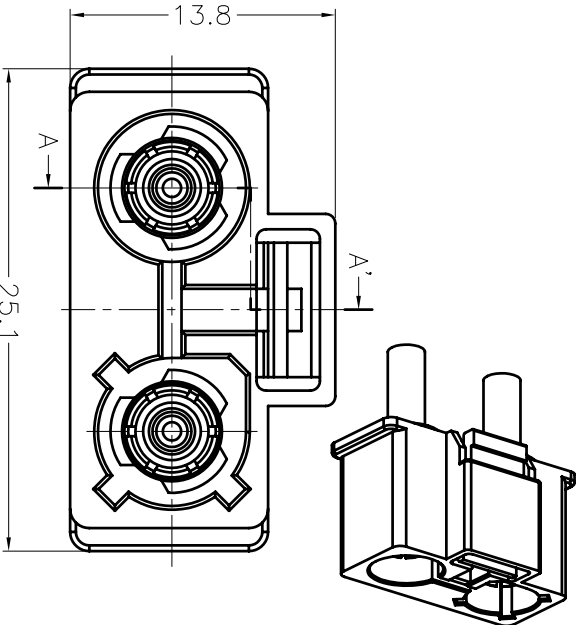
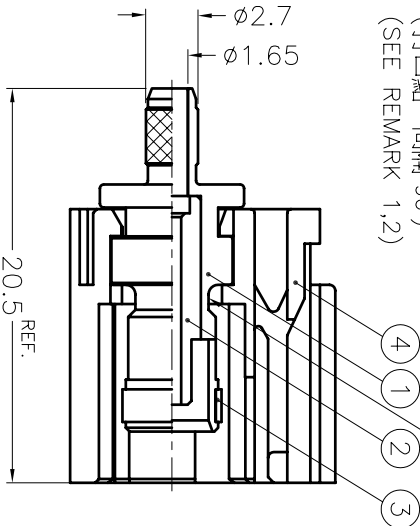
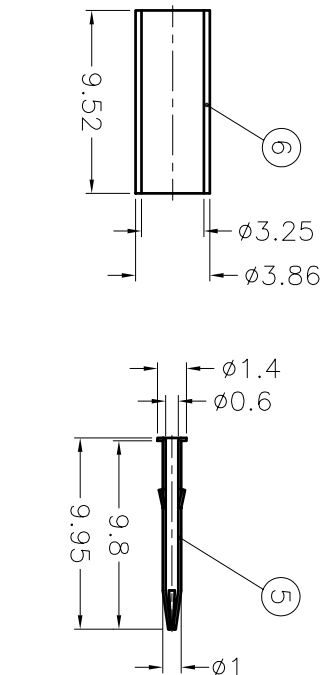


RECOMMENDED
CABLE STRIPPING DIM'S
(建議剝線尺寸)

NO CHANGES PERMITTED TO DRAWING WITHOUT
PPAP QUALIFIED CUSTOMER APPROVAL

REMARK:1. NO.2 MUST WITHSTAND A 4 lbs. MIN.
PUSHOUT FORCE FROM NO.1 AFTER STAKING
OPERATION
2. REMARK 1 IS MAINTAINED BY STAMPING THE
FOUR POINTS SHOWN ON THE DRAWING WITHOUT
PUNCTURING NO.1
(1. 打四點後零件 2 由零件 1 推出至少必須承受 4 磅推力)
(2. 打四點後除需符合備註 1 要求外 且不可擊穿零件 1)

STAKE IN 4 PLACES
EQUALLY SPACED 90° APART
(打四點 間隔 90°)
(SEE REMARK 1,2)



A-A' SECTION
(A-A' 剖面)

TABLE

KEY CODING	PART NO.	DRAWING NO.	ITEM NO.	LOCK COVER
A	2FA2-NASJ-C01-0	FKT6121AW-012-NT30G-50	FK7121AF36NC5F	FKLC20501A
B	2FA2-NBSJ-C01-0	FKT6121BW-012-NT30G-50	FK7121AF36NC5F	FKLC20502A
C	2FA2-NCSJ-C01-0	FKT6121CW-012-NT30G-50	FK7121AF36NC5F	FKLC20503A
D	2FA2-ND SJ-C01-0	FKT6121DW-012-NT30G-50	FK7121AFD36NC5F	FKLC20504A
E	2FA2-NESJ-C01-0	FKT6121EW-012-NT30G-50	FK7121AF36NC5F	FKLC20505A
F	2FA2-NFSJ-C01-0	FKT6121FW-012-NT30G-50	FK7121AF36NC5F	FKLC20506A
G	2FA2-NGSJ-C01-0	FKT6121GW-012-NT30G-50	FK7121AF36NC5F	FKLC20507A
H	2FA2-NHSJ-C01-0	FKT6121HW-012-NT30G-50	FK7121AF36NC5F	FKLC20508A
I	2FA2-NISJ-C01-0	FKT6121IW-012-NT30G-50	FK7121AF36NC5F	FKLC20509A
K	2FA2-NKSJ-C01-0	FKT6121KW-012-NT30G-50	FK7121AF36NC5F	FKLC20510A
Z	2FA2-NZSJ-C01-0	FKT6121ZW-012-NT30G-50	FK7121AF36NC5F	FKLC20511A

1. CRIMPED FERRULE
HEX CRIMP SIZE .128"
2. CRIMPED CONTACT PIN AFM8
ADJUST TO 4 OR 5
POSITIONER K727
3. SEE 349-50713 FOR DETAILED
CABLE ASSEMBLY INSTRUCTIONS

- NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
1. ZINC DIECAST PER JIS H5301 ZDC2 OR EQUIVALENT
 2. PHOSPHOR BRONZE PER QQ-B-750
 3. NICKEL PL. 60 MIN. THICK OVER COPPER STRIKE
 4. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 5. TEFLON MIL-P-19468 ; ASTM D-1710 OR EQUIVALENT
 6. COPPER PER ASTM B-75 ALLOY C12200 OR EQUIVALENT
 7. NYLOY66(WITH 30% GLASS FIBER) PER GINAR TECHNOLOGY CO., LTD.GRADE A0520FN-03 OR EQUIVALENT
 8. NICKEL PL. 60 MIN. THICK OVER COPPER PL. 300 MIN. THICK
 9. BERYLLIUM COPPER JIS C1720R-1/4H OR EQUIVALENT

Amphenol

Danbury,CT,USA-Tainan,Taiwan-Shenzhen,China

TITLE FAKRA TWIN SMB CRIMP JACK
(FOR RG-174/U,188A/U,316/U)

DRAWING NO. FKT6121XX-012-NT30G-50

ITEM NO. FK7121AFX36NC5F

6	FERRULE	NOTE 6	NOTE 3	2	FKFR00101A
5	CONTACT PIN	NOTE 2	NOTE 4	2	FKCP01801A
4	LOCK COVER	NOTE 7		1	SEE TABLE
3	RETAINER RING	NOTE 9	NATURAL	2	FKRR00101A
2	INSULATOR	NOTE 5	NATURAL	2	FKNS00302A
1	BODY	NOTE 1	NOTE 8	2	FKBD03001A
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.

DIMENSIONS ARE IN MILLIMETERS
UNLESS OTHERWISE SPECIFIED
TOLERANCES

APPROVED

COASE

DATE

CHECKED

DATE

11-03-04'

DRAWN

DATE

11-03-04'

FILE NO. F:\DWG\FKT\6121XX\012.50\NT30G-A3SZ

1

2

3

4

5

6

7

8