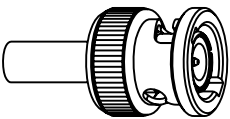


- NOTES:
1. MATERIALS AND FINISHES:
BODY - BRASS
CONTACT - BRASS
INSULATOR - PTFE
 2. MECHANICAL:
A. DURABILITY: 500 CYCLES MIN.
B. TEMPERATURE RANGE: -65° C TO +165° C
 3. PACKAGING:
A. QUANTITY: SINGLE PACK
B. MARKING: BAG TO BE MARKED
"AMPHENOL, 000-99600, AND DATE CODE" (WWYY)
 4. CABLE ASSEMBLY INSTRUCTIONS:
A. STRIP CABLE TO DIMENSIONS AS SHOWN.
B. INSERT CABLE INTO CENTER CONTACT UNTIL IT BOTTOMS AND-
SOLDER THE CONTACT TO CENTER CONDUCTOR.
C. INSERT THROUGH FERRULE ON TO THE BODY, MAKE SURE FERRULE COVERS THE BRAID.
D. CRIMP THE FERRULE ON TO FERRULE BODY USING AMPHENOL TOOL 227-944 (M22520/5-01)
AND DIE SET 227-1221-57 CAVITY A (M22520/5-57 CLOSURE A)
 5. SHOWS CABLE ENTRY DIMENSIONS.
 6. CUSTOMER NOTE: SOLDER CONTACT TO CABLE. WHEN CRIMPING
CONTACT TO CABLE, CRIMP WITH AMPHENOL TOOL
227-944 (M22520/5-01) AND DIE SET 227-1221-09,
CAVITY 'B' (M22520/5-09, CLOSURE 'B').
 7. CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-09, CAVITY 'A'
(M22520/5-09, CLOSURE 'A')

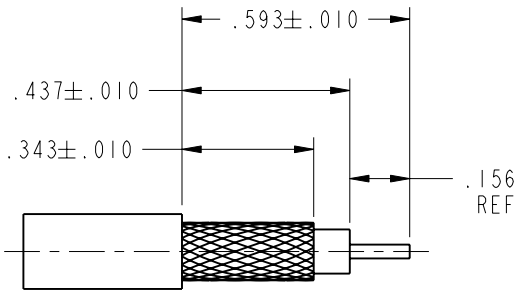
000-99600

REVISIONS

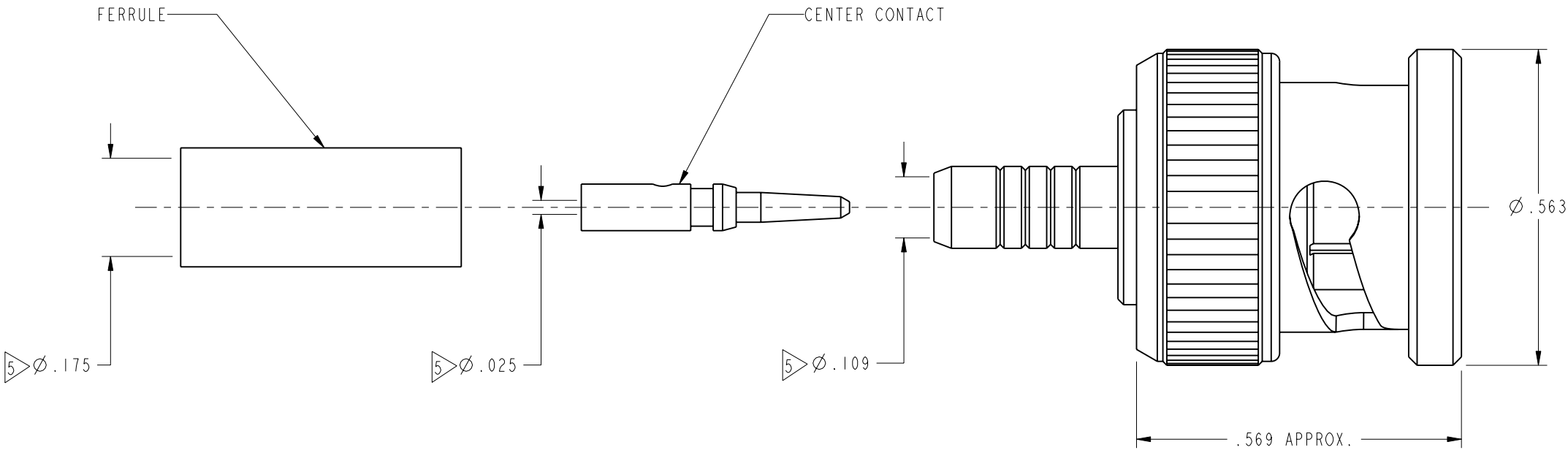
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	--	RELEASE TO MFG.	-----	-----	-----
	R	REDRAWN IN PRO/E; ADD SHEET 2	8/6/07	46482	NBP



SCALE 1.000



RECOMMENDED
CABLE STRIPPING DIM'S



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1°	MATERIAL	DRAWN PRAVEEN NB	DATE 15-MAR-07	TITLE BNC PLUG MIL-CRIMP 23329 FOR ESSEX 21-597 & 421-637 CABLES		Amphenol RF Danbury, CT, USA Tainan, Taiwan Shenzhen, China www.amphenolrf.com	
		ENGINEER PRAVEEN NB	DATE 15-MAR-07				
	REFERENCE	APPROVED M. HOYACK	DATE 8/6/07	SCALE: 4.0:1		SHEET 2 OF 2	
		CAD FILE 99600		CODE ID 74868	DWG SIZE B	DRAWING NO. 000-99600	REV R