

11

11

98

8.5"

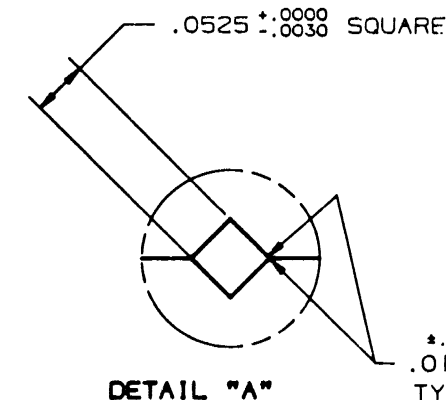
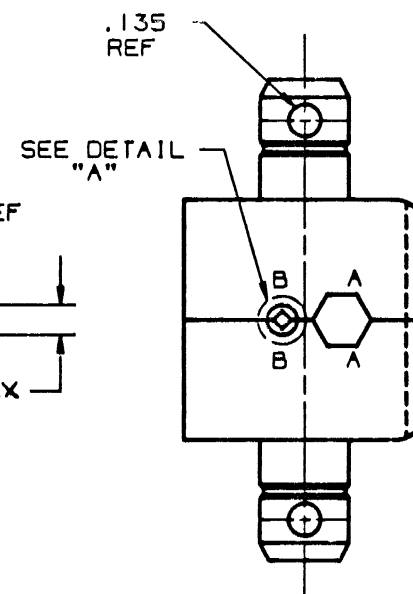
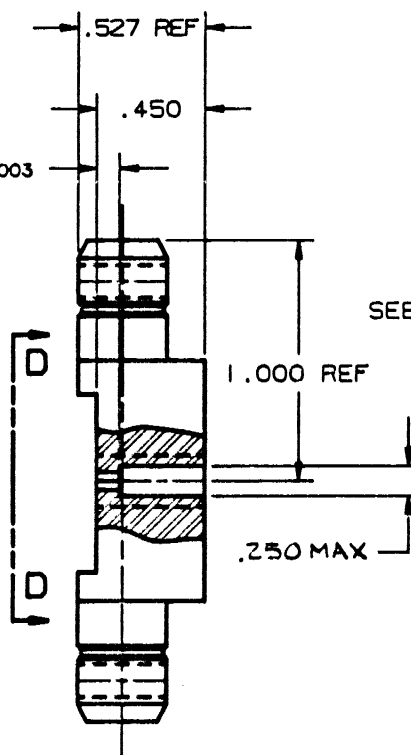
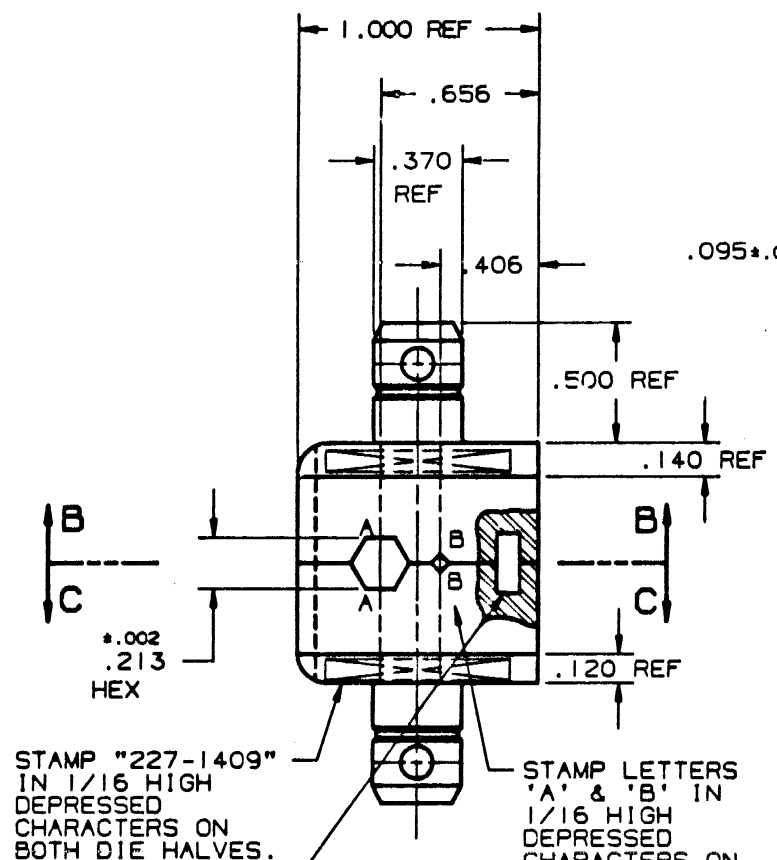
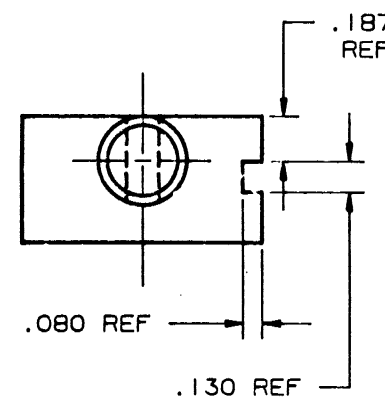
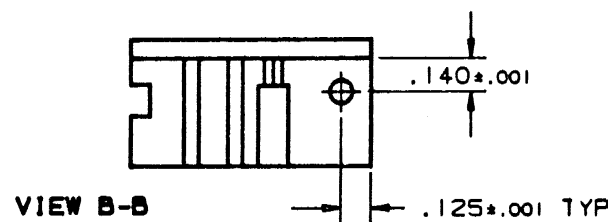
11"

17"

DO NOT SCALE THIS DRAWING

REVISIONS

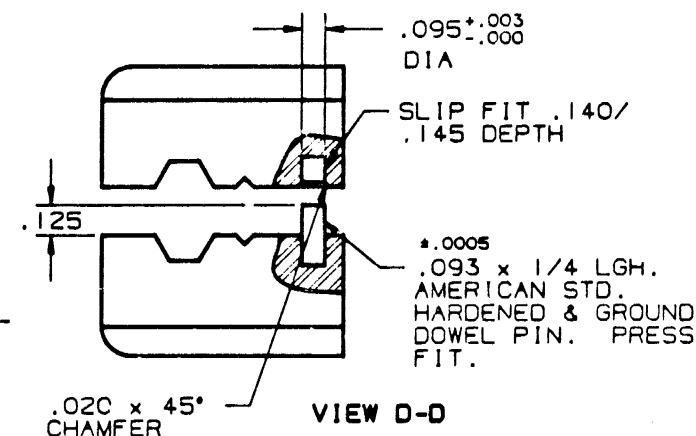
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
	OFFICIAL ENG. RELEASE TO MFG.			
C	REDRAWN; 250 MAX WAS .125±.003	10/17/89	36292	7-22



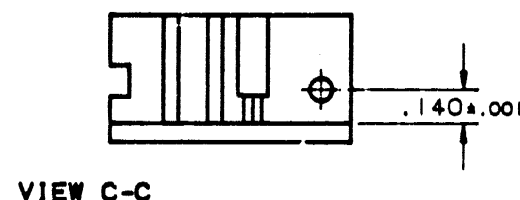
227-1409
DRAWING NUMBER ISSUE
C

NOTES:

1. MANUFACTURED BY DANIELS MFG. CORP. BLOOMFIELD, MICHIGAN.
2. INDIVIDUAL DIE SETS TO BE PACKAGED IN PLASTIC CONTAINERS SUPPLIED BY MANUFACTURER. AMPHENOL PART NO. MUST APPEAR AT TOP OF CONTAINER. (CONT. SIZE APPROX. 1-3/8" CUBE).
3. USED IN CONJUNCTION WITH AMPHENOL TOOL FRAME PART NO. 227-944. (DANIELS MFG. CORP. TOOL FRAME HX4).
4. MATERIAL: TOOL STEEL PER QQ-S-628, CLASS B. HARDENED TO ROCKWELL C52-60.
5. FINISH: FINISH ON ALL CRIMPING SURFACES 32 MICRO-INCHES MAX. BLACK OXIDE PER MIL-C-13924.
6. DIE SETS SHALL BE SUPPLIED WITH APPROPRIATE ROLL PINS.
7. DIM'S SHOWN ARE AT FULLY BUTTED CONDITION.
8. BASIC DIE DIM'S MUST BE PER MIL-C-22520/5C.



DIE HALF WITH
DOWEL PIN.
SEE VIEW D-D.



FOR USE ON 81-115 & 81-116

SIMILAR TO 227-1221 SERIES

REMOVE ALL BURRS, BREAK CORNERS
AND SHARP EDGES TO MAXIMUM
UNLESS OTHERWISE SPECIFIED.

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NEXT ASSY	USED ON
SEE NOTE 4	
SPECIFICATION	
SEE NOTE 5	

UNLESS OTHERWISE SPECIFIED DIMENSIONS
ARE IN INCHES. TOLERANCES NOT OTHERWISE
SPECIFIED ARE:
3 PLACE DECIMAL
1.015
(0.381 mm)
3 PLACE DECIMAL
1.005
(0.127 mm)
ANGLES
± 1°
REFERENCE DRAWING NO.
EAR 871368

DRAWN BY
TERRI ALBERA 8-18-88
CHECKED BY
DATE 3-9-89
ENGINEER
DATE 3-9-89
QUALITY ASSURANCE
DATE
JPG. ENG. DATE

TITLE
DIE SET
MINI-UHF
CODE IDENTIFICATION
DRAWING SIZE
DRAWING NO.
74868
C
227-1409
C

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A.

SCALE 2:1 SHEET OF