

MIN PASS THRU DIAMETER



A. TRIM CABLE AS SHOWN.

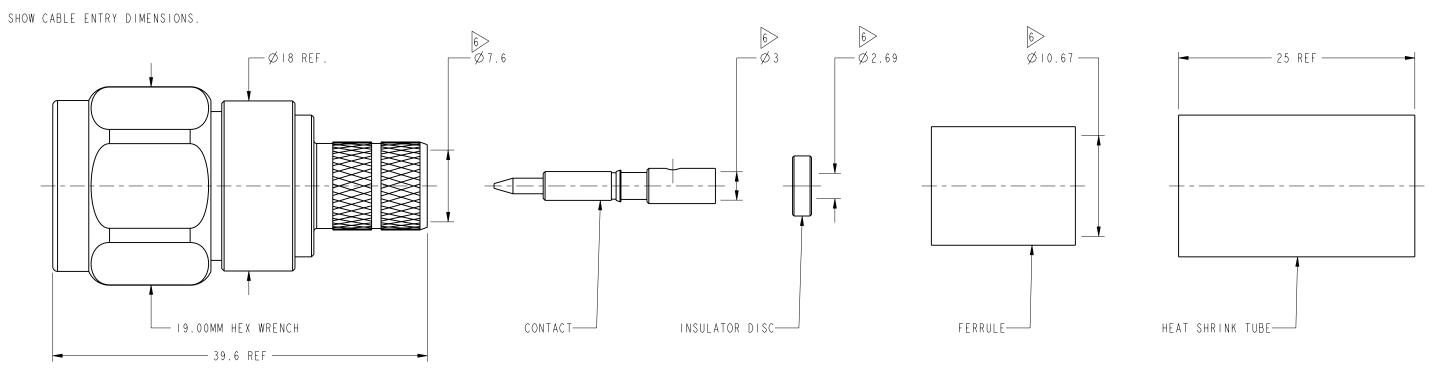
B. SLIDE HEAT SHRINK TUBING, FERRULE AND INSULATOR DISC ONTO CABLE.

C. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.

D. INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL.

E. CRIMP FERRULE OVER BRAID WITH 0.429" HEX DIE.

F. APPLY HEAT SHRINK TUBING OVER FERRULE.



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES ±0.05mm ±0.1mm ±0.2mm ±0.3mm ±1°	MATERIAL SEE NOTES	DRAWN B. GREENBAUM	DATE 30 - Jan - 17	TITLE N STR PLUG FOR	Amphenol RF
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they	SEE NOTES	ENGINEER B. GREENBAUM	DATE 30 - Jan - 17	LMR-400 CABLE	www.amphenolrf.com
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product, process or design, patented or otherwise, that may in any way be related to	CONFIGURATION LEVEL: In Work	CAD FILE		DWG SIZE REV	
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