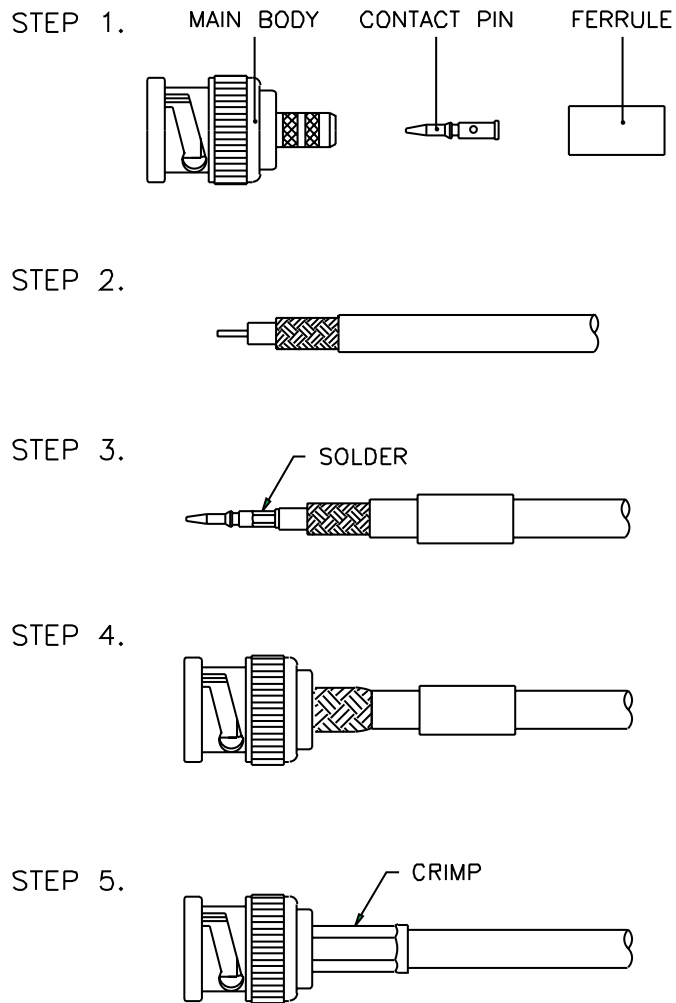


## CABLE ASSEMBLY INSTRUCTIONS

### CRIMP - SOLDER



- STEP 1. All parts of the connector are shown. A crimp tool is necessary to complete the connection.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Insert inner conductor into the CONTACT PIN and solder on the cable. Then slide the FERRULE onto cable.
- STEP 4. Insert the MAIN BODY into braid and dielectric.
- STEP 5. Slide the FERRULE over braid, crimp it with the crimp tool as shown.