NOTES:

1. MATERIALS AND FINISHES:
   BODY, INNER FERRULE, HEX NUT,
   SLEEVE AND LOCK WASHER - BRASS, NICKEL PLATING
   CONTACT - BeCu, GOLD PLATING
   BULLET CONTACT - BRASS, GOLD PLATING
   INSULATOR AND INSULATOR DISC - PTFE, NATURAL
   O-RING AND GASKET - SILICONE RUBBER, RED

2. ELECTRICAL:
   A. IMPEDANCE: 50 OHM
   B. FREQUENCY RANGE: DC - 9 GHz
   C. VSWR: 1.30 MAX. @ DC - 9 GHz
   D. DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS, MIN.

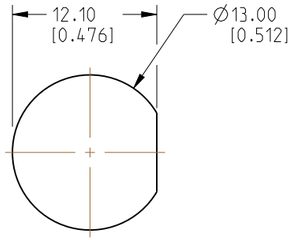
3. MECHANICAL:
   A. DURABILITY: 500 CYCLES MIN.
   B. TEMPERATURE RANGE: -65°C TO +165°C
   C. SEALING: MEETS IP-67 REQUIREMENTS IN UNMATED CONDITION

4. PACKAGING:
   A. QUANTITY: SINGLE PACK
   B. MARKING: PACKAGING TO BE MARKED
      "AMPHENOL RF, 31-7002 & DATE CODE"

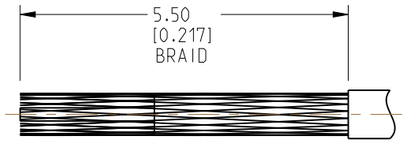
5. CABLE ASSEMBLY INSTRUCTIONS:
   A. TRIM CABLE AS SHOWN (TWO STAGE TRIM).
   B. INSERT CABLE THROUGH INNER FERRULE AND PEEL BRAID BACK, OVER INNER FERRULE.
   C. INSTALL SLEEVE AND INSULATOR DISC OVER CABLE, BOTTOMING ON INNER FERRULE.
   D. SOLDER BULLET CONTACT TO CABLE CENTER CONDUCTOR, BOTTOMING ON INSULATOR DISC.
   E. INSERT CABLE INTO CONNECTOR UNTIL IT BOTTOMS.
   F. CRIMP BODY OVER INNER FERRULE USING 0.105" HEX

6. SHOWS CABLE ENTRY DIMENSIONS.

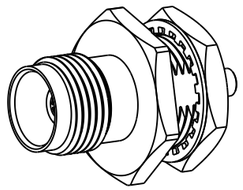
REVISIONS				
REV	DESCRIPTION	DATE	ECN	BY
A	RELEASE TO MFG.	02-FEB-23	16553	SH



RECOMMENDED MOUNTING HOLE DIMENSIONS

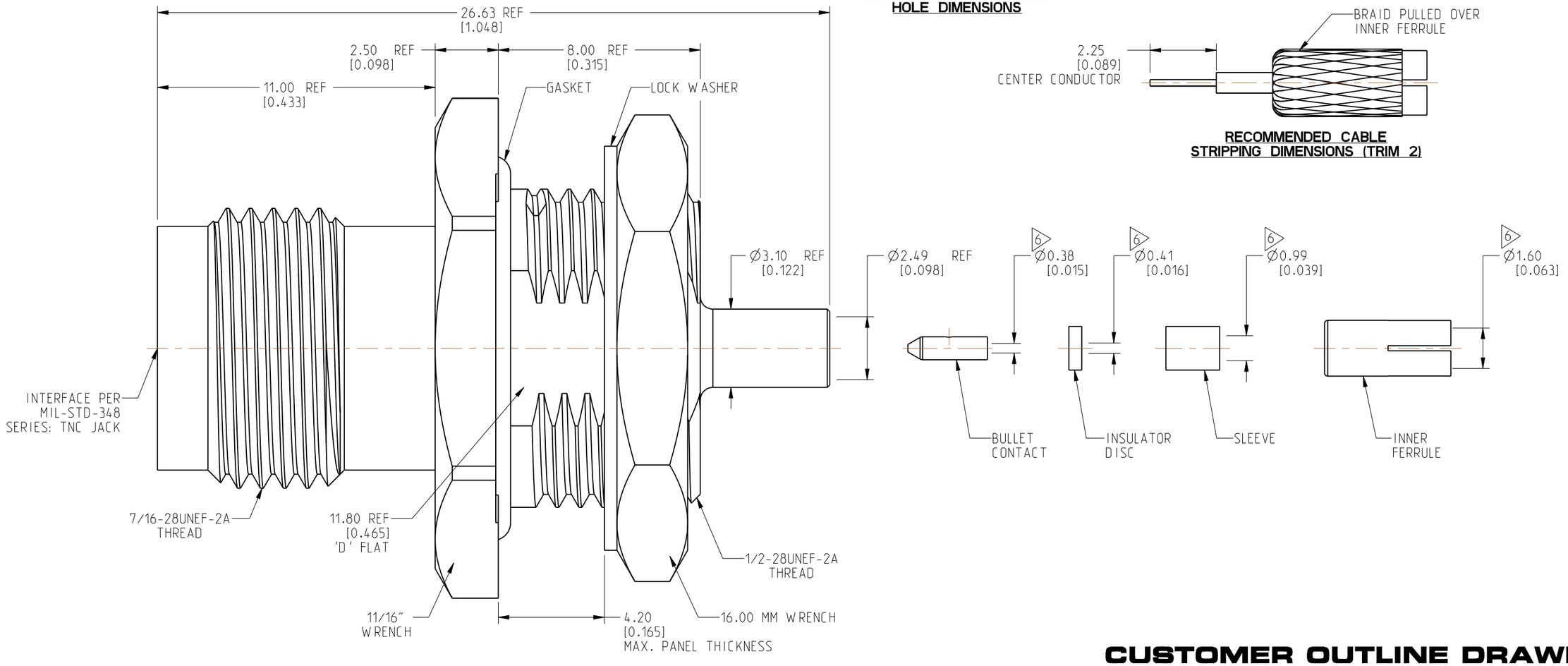


RECOMMENDED CABLE STRIPPING DIMENSIONS (TRIM 1)



SCALE 1.500

RECOMMENDED CABLE STRIPPING DIMENSIONS (TRIM 2)



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

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THIRD ANGLE PROJ.

REFERENCE	EAR#
	10560

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE METRIC [INCHES] AND TOLERANCES ARE:

<0.5mm = ±0.05mm	[<0.020 = ±0.002]
0.5 - 6mm = ±0.1mm	[>0.020 - 0.236 = ±0.004]
>6.00 - 30mm = ±0.2mm	[>0.236 - 1.181 = ±0.008]
>30.00 - 120mm = ±0.3mm	[>1.181 - 4.725 = ±0.012]

ANGLES = ±1°

MATERIAL: SEE NOTES

ENGR.1	ENGR.2	DATE
VIJI K	M.ZHANG	23-DEC-22

TITLE: TNC STR BHD JACK FRONT MOUNT IP 67 FOR 1.37 MM CABLE

SHEET NO. 2 OF 2 | SCALE: 6.0:1.0

Amphenol RF

SIZE	DRAWING NO.	REV
B	31-7002	A
	ITEM NO. 31-7002	
	PART NO. 31-7002	