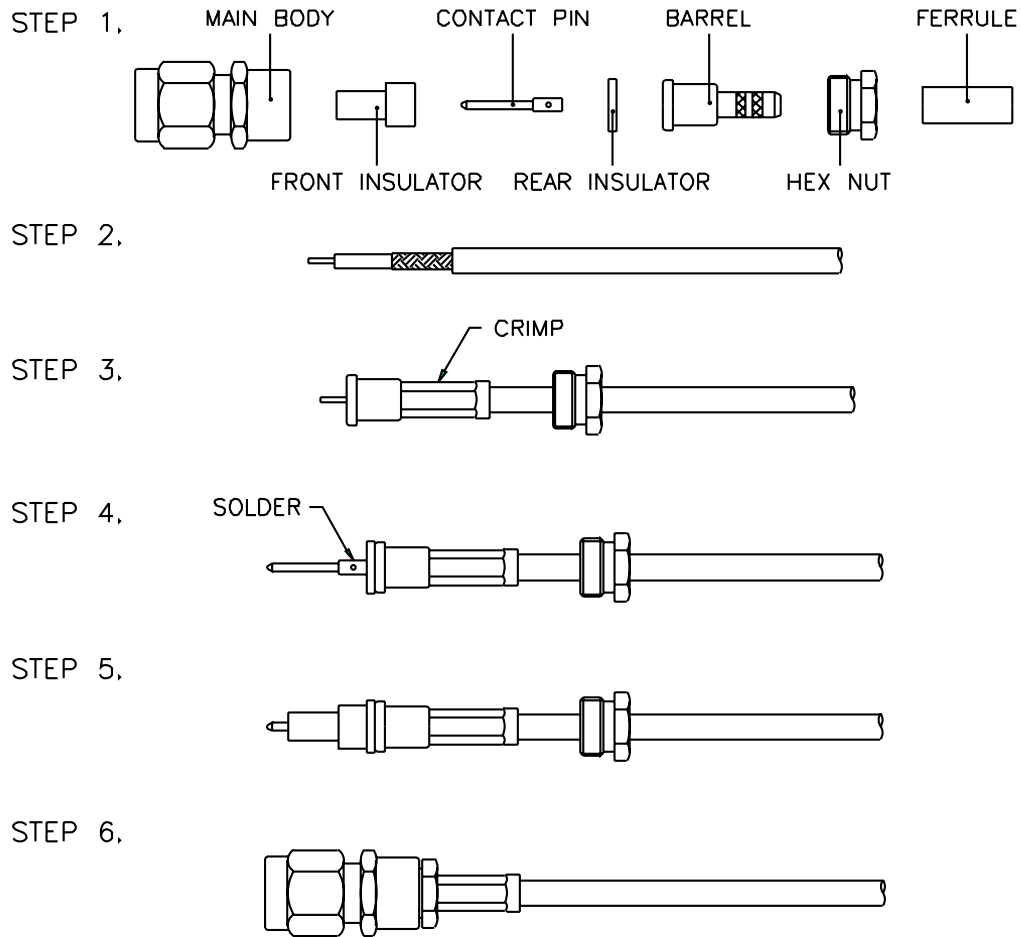


# CABLE ASSEMBLY INSTRUCTIONS

## CRIMP



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the HEX NUT and FERRULE onto cable. Then insert the BARREL into braid and dielectric, and slide the FERRULE over braid and crimp it as shown.
- STEP 4. Slide the REAR INSULATOR against the BARREL. Then insert inner conductor into the CONTACT PIN and solder it as shown.
- STEP 5. Slide the FRONT INSULATOR against the REAR INSULATOR.
- STEP 6. Insert cable and parts into the MAIN BODY, then screw the HEX NUT until it is tight.