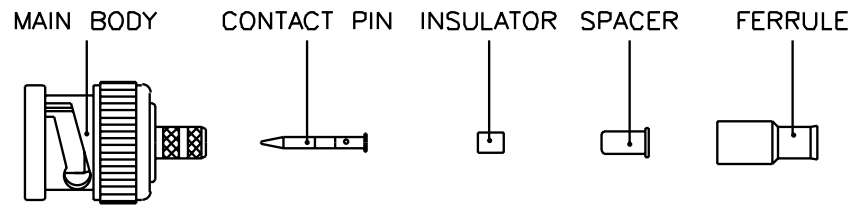


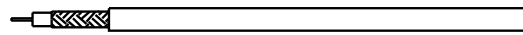
CABLE ASSEMBLY INSTRUCTIONS

CRIMP - CRIMP

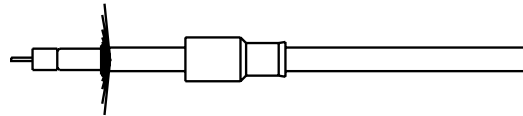
STEP 1,



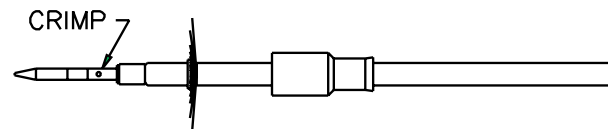
STEP 2,



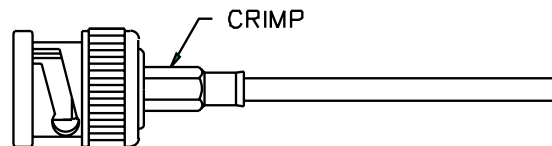
STEP 3,



STEP 4,



STEP 5,



- STEP 1. All parts of the connector are shown. A crimp tool is necessary to complete the connection.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the FERRULE onto cable, then fold back braid wire and slide the SPACER and INSULATOR onto dielectric as shown.
- STEP 4. Insert inner conductor into the CONTACT PIN, crimp it with the crimp tool as shown.
- STEP 5. Push cable and parts into the MAIN BODY until it stops. Then slide the FERRULE over braid wire and against the MAIN BODY, crimp it with the crimp tool as shown.