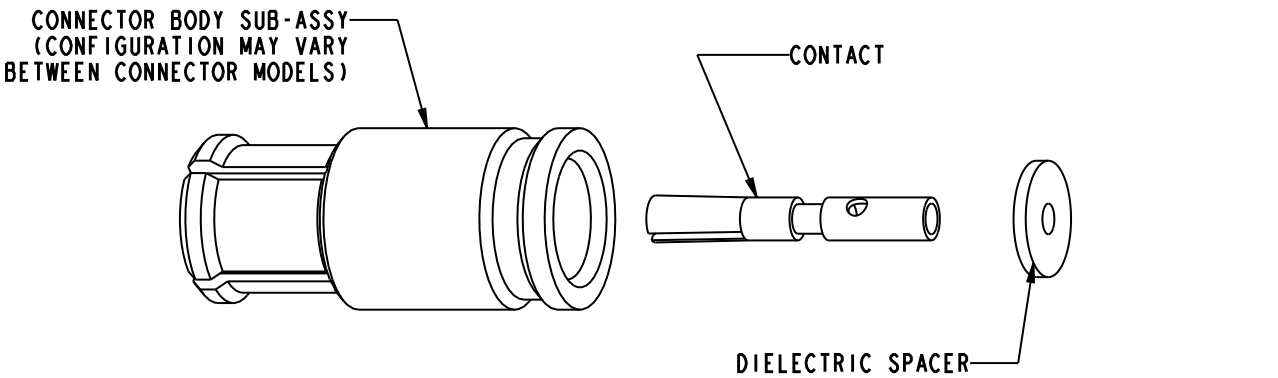


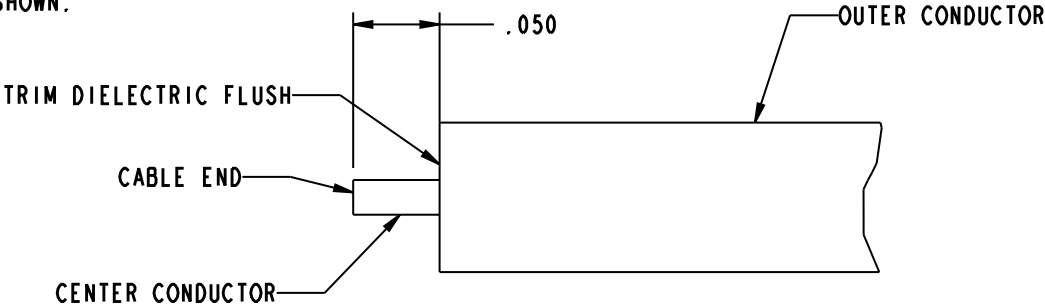
REVISIONS				
REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG	12/14/09	47899	MAH

ASSEMBLY INSTRUCTIONS

FOR SEMI-RIGID SIZE .086 (RG-405 TYPE) CABLE CONNECTORS



STEP 1:
PREPARE CABLE AS SHOWN.

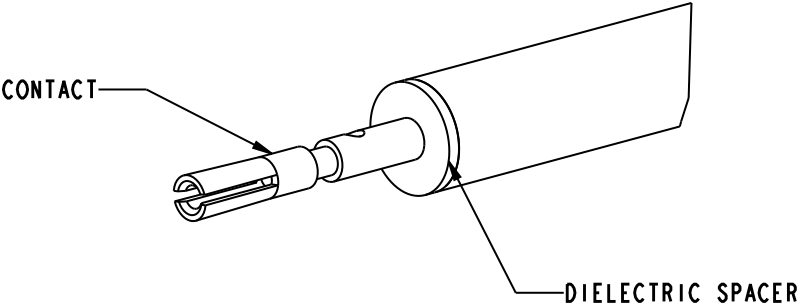


	NAME	DATE		NAME	DATE
PROJ. ENG.	MIKE HOYACK	28-Sep-01	APPD. BY	K. CAPOZZI	12/14/09
CHK. BY			DATE ISSUED		

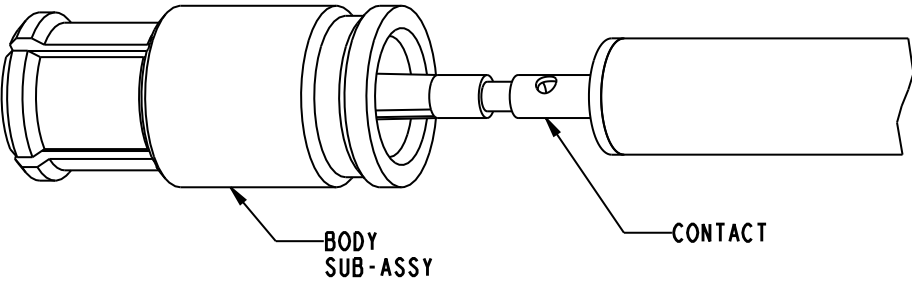
AMPHENOL CORPORATION DANBURY, CONN.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES; AND TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± 1/64 ± .005 ± 1°			CODE IDENT.	349-50685	REV A
			74868		
SCALE: NONE			SHEET 1 OF 2		

STEP 2:
SLIDE DIELECTRIC SPACER OVER CABLE CENTER CONDUCTOR AS SHOWN. SOLDER CENTER CONTACT TO CABLE CENTER CONDUCTOR SO THAT CONTACT BOTTOMS ON DIELECTRIC SPACER AND SPACER BOTTOMS ON TRIMMED CABLE DIELECTRIC AND OUTER CONDUCTOR.



STEP 3:
A. INSERT PREPARED CABLE AND CONTACT INTO BODY UNTIL CABLE BOTTOMS INTERNALLY.
B. SOLDER OUTER CONDUCTOR OF CABLE TO BODY OF CONNECTOR. VERIFY INTERFACE DIMENSION OF CONTACT AFTER ASSEMBLY. CONTACT TO BE FLUSH TO .008" BELOW BODY SURFACE PER MIL-STD-348. (SOLDER FIXTURE RECOMMENDED)



AMPHENOL CORPORATION DANBURY, CONN.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES: AND TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± 1/64 ± .005 ± 1°			CODE IDENT.	349-50685		REV A
			74868			
SCALE: NONE			ASSYF2_SMP	SHEET 2 OF 2		