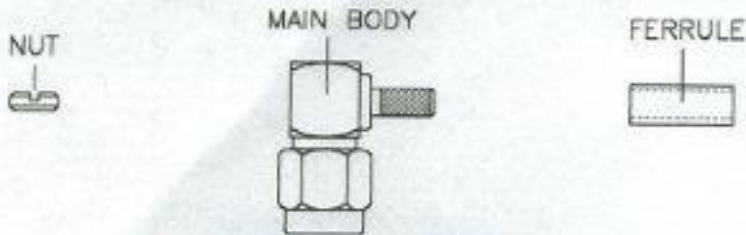


REV.	DATE	DESCRIPTION
NC	11/18/97	INITIAL RELEASE



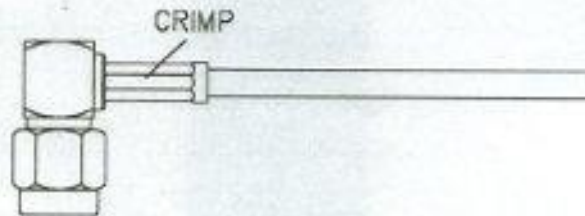
STEP 1. ALL PARTS OF CONNECTOR ARE SHOWN.



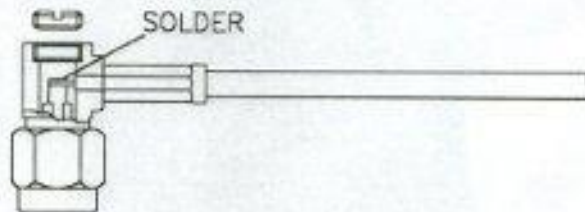
STEP 2. STRIP THE CABLE INNER CONDUCTOR, DIELECTRIC, BRAID AND JACKET AS SHOWN.




STEP 3. SLIDE FERRULE ONTO CABLE.



STEP 4. INSERT THE MAIN BODY INTO BRAID AND DIELECTRIC. THEN SLIDE FERRULE OVER BRAID, AND CRIMP IT WITH PROPER CRIMP TOOL.



STEP 5. SOLDER THE INNER CONDUCTOR TO THE CONTACT PIN OF MAIN BODY. THEN SCREW THE NUT INTO THE MAIN BODY UNTIL IT STOPS. IF PRESS FIT CAP IS PROVIDED, PRESS INTO PLACE.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	APPROVALS	DATE						
	DRAWN	GRS					11/18/97	
DIMENSIONS IN [ ] ARE IN INCHES FOR CUSTOMER REFERENCE ONLY	CHECKED		TITLE STANDARD RIGHT ANGLE CRIMP PLUG SOLDER CABLE ASSEMBLY INSTRUCTIONS.					
	ISSUED						SIZE	FROM NO.
UNLESS OTHERWISE SPECIFIED TOLERANCES FOR MILLIMETERS ARE: 0.5-6 = ± 0.2 6-30 = ± 0.4 30-120 = ± 0.6 120-310 = ± 1 315-1000 = ± 1.6 1000-2000 = ± 2.4			A	99001	R/A-ASSEM.DWG	NC		
	DO NOT SCALE DRAWING		SCALE	NA	PART NO.	R/A ASSEM	SHEET	1 OF 1